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D350-607-511
Job Sheet 186868



Part No: D350-607-511

Job Qty: 2 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-2		DAS 21 9-89 DEC 21 2018
140	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-3		JAN 08 2019 46
150	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC4		JAN 08 2019 9-89
160	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		JAN 08 2019 21
165	DC	2 pcs	12/7/18	12/7/18	0.00	0.00	DC		JAN 08 2019 21
170	QC21-FG	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		JAN 08 2019 21

Part Op Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	90-Start up Operation	5114891
AN4-42A	Bolt	8 Ea (4 ea)	90-Start up Operation	5106960
AN6-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	5113802
D3501-1	Bushing	16 Ea (8 ea)	90-Start up Operation	5124256
D3910-3	Crosstube Lug	4 Ea (2 ea)	90-Start up Operation	5118295X1-512853513
D3910-5	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	5121781
D3910-7	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	5134033
D3984-030	Rubber Extrusion, X-tube, 3"	16 Ea (8 ea)	90-Start up Operation	5120225
D4148-041	Fwd Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	5143060
D4149-041	Aft Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	5141307
D4775-041	Strut Assembly	4 Ea (2 ea)	90-Start up Operation	5142164
D4776-3	Skidtube Clevis	4 Ea (2 ea)	90-Start up Operation	5121639
MS21042L4	Nut	48 Ea (24 ea)	90-Start up Operation	5112434
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	5133196
NAS1149F0432P	Washer	80 Ea (40 ea)	90-Start up Operation	5123456
NAS1149F0663P	Washer	8 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	2 Ea (1 ea)	90-Start up Operation	5119329
D4713-1	Spacer	2 Ea (1 ea)	90-Start up Operation	5131227
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	5050161

Job Allocations

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		AGAINST DEPARTMENT/PROCESS																																																							
Part No. _____				Engineering _____																																																							
NCR No. _____				Part: D350-607-511 Job No: 186868 Serial No/ Batch: S142696 Revision: F Inspector: _____ Exp Date: _____ Instructions: TC STC SH94-14 Issue 7 Ref AA8TC SH00213NY 15/09/09, CASA																																																							
Date : _____		Step #: _____																																																									
Description Work Order Deviation																																																											
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OTHER : _____			Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence																																																								

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	40	921	0
	AN4-42A	8	69	0
	AN6-13A	4	87	0
	D3501-1	16	381	0
	D3910-3	4	16	0
	D3910-5	2	25	0
	D3910-7	2	2	0
	D3984-030	16	90	0
	D4085-3	2	29	0
	D4148-041	2	6	0
	D4149-041	2	9	0
	D4713-1	2	3	0
	D4775-041	4	1	0
	D4776-3	4	30	0
	MS21042L4	48	2,366	0
	MS21042L6	4	266	0
	MS3367-5-0	2	208	0
	NAS1149F0432P	80	668	0
	NAS1149F0663P	8	434	0
Part Specifications				
Specifications could not be found.				

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
NCR No. _____		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	
Past Expiry Date ☐	Manufacturing Process ☐					
Misidentified ☐	Past Due ☐	OTHER : _____				

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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